

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-05-23	4	Split w/o - need 3 struts				W	J 06-05-23

Part No: D28105 PAR #: N/A Fault Category: Prod/Finishing NCR: Yes No DQA: S Date: 06/06/23
 QA: N/C Closed: S Date: 06.01

NCR: <u>26758</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
06-05-23	4.0	Struts P.C. white. Employee didn't read w/o and assumed they were white.	<u>GD</u> <u>GD</u>	Strip & Polish struts free of white powder coat, and powder coat black. Ensure employee reads the w/o more carefully & refers to Dwg's.	<u>A-m</u> <u>06-05-23</u>	<u>J</u> <u>06-05-23</u>	<u>GD</u> <u>06-05-23</u>	<u>J</u> <u>06-05-23</u>

NOTE: Date & initial all entries

Date: Monday, 4/24/2006 10:24:56 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 26758

Part Number: D28105

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 57162

4/27/01 (13)

7.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

(13) 5716201

Job Completion



4/26/01

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

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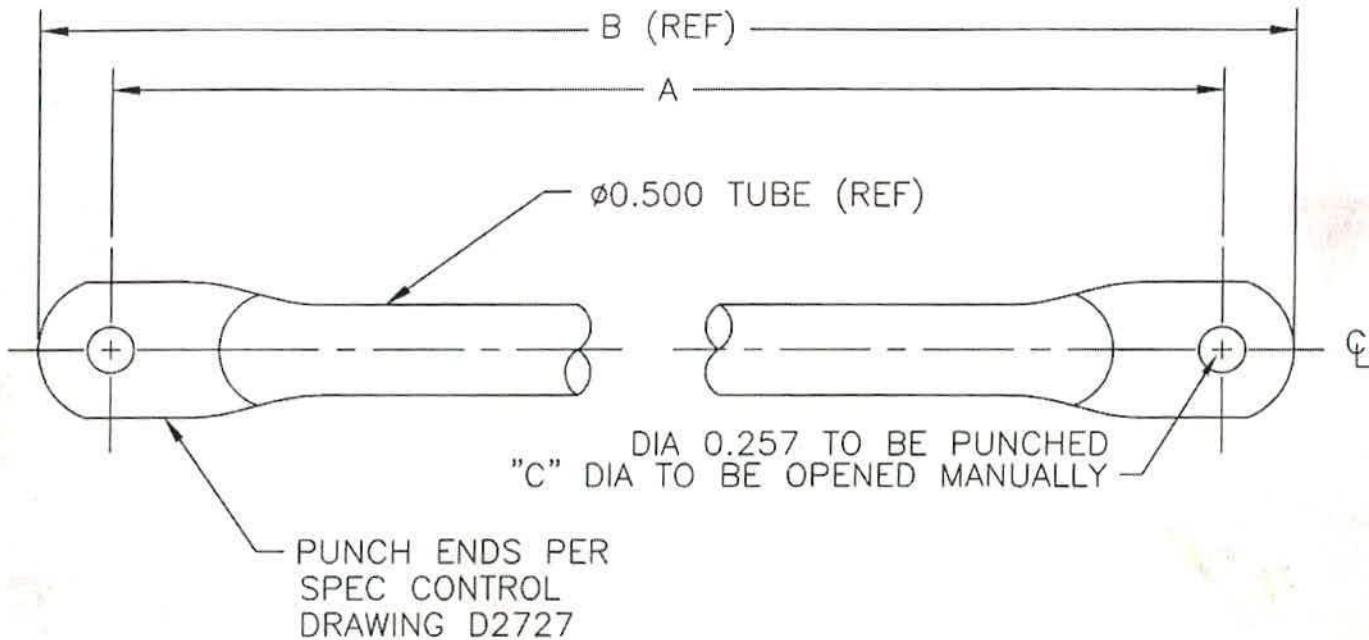
NOTE: Date & initial all entries

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2810 REV. C SHEET 1 OF 1
DATE		TITLE
04.11.22		STRUT
		SCALE NTS

RELEASED

05-03-11



PART #	A	B	C
D2810-1	25.33	26.13	N/A
D2810-3	24.60	25.40	N/A
D2810-5	23.01	23.81	0.266

D2810-1/-3/-5

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL TUBE, Ø0.500 x 0.035 WALL (M304TR0.500W.035)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) FINISH: POWDER COAT BLACK SANTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES

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WORK ORDER
NO. 26758

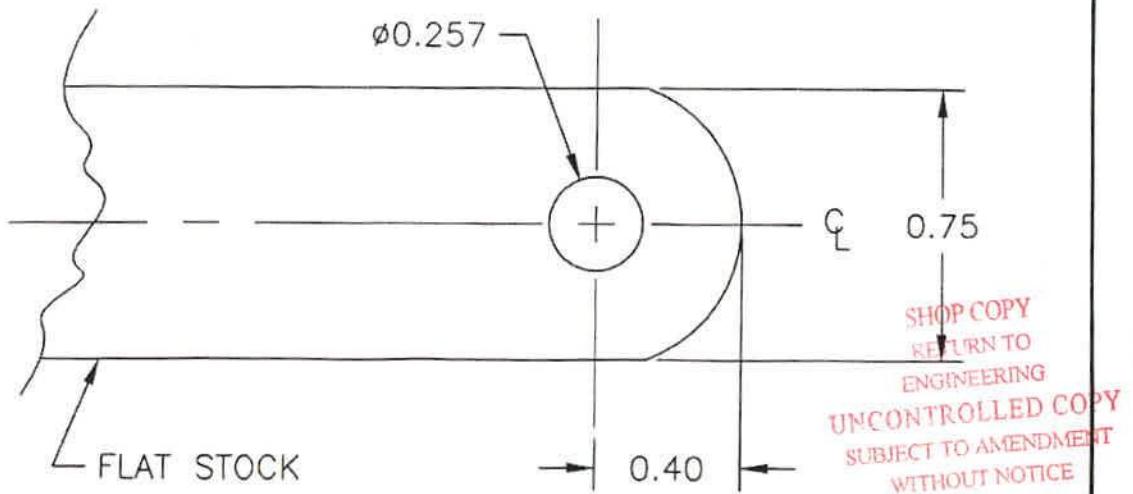
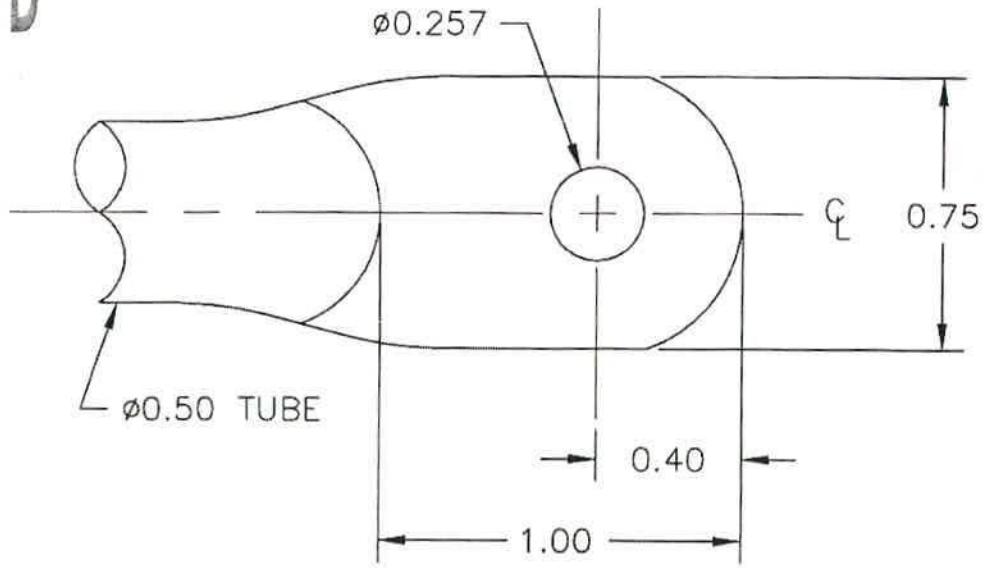
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DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>DMY</i>	APPROVED <i>CF</i>	DRAWING NO. D2727	REV. A SHEET 1 OF 1
DATE 97.11.24	TITLE PUNCH DT8012 SPEC CONTROL		SCALE 2:1
A	97.11.24	NEW ISSUE	
A1	FCP 01.12.20	ADD TOLERANCE NOTE	

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE

NOTE: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

A1

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